

ABSTRACT

This study reports on the development of a pulsed-plasma gas-discharge (PPGD) system for the novel decontamination of chilled poultry wash water. Results showed that treatment of poultry wash water in the plasma generation chamber for up to 24s at 4°C reduced (≤ 8 log CFU/ml) *Escherichia coli* NCTC 9001, *Campylobacter jejuni* ATCC 33560, *Campylobacter coli* ATCC 33559, *Listeria monocytogenes* NCTC 9863, *Salmonella enterica* serovar Enteritidis ATCC 4931 and *S. enterica* serovar Typhimurium ATCC 14028 populations to nondetectable levels. While similar PPGD-treatments at 4°C also produced significant reductions (≥ 3 log CFU/ml) in recalcitrant *B. cereus* NCTC 11145 endospore numbers within 30s, the level of endospore reduction was shown to be dependent on the nature of the sparged gas used in plasma treatments. Use of SEM revealed that significant damage occurred at the cellular level in PPGD-treated test organisms. Studies also showed that while there was good agreement between use of conventional direct plate counts (PC) and novel respiratory staining for enumerating PPGD-treated *Campylobacter*, the former PC technique overestimated the level of sublethally injured *Salmonella* by 1.3 log CFU/ml. This green-friendly electrotechnology delivers energy in intense ultrashort bursts generating liquids of multiple bactericidal properties (comprising ozone, ultraviolet light, acoustic and shock waves, and pulsed electric fields), which revert back to water leaving no unwanted chemical residues. This technology offers an exciting complementary or alternative approach for treating raw poultry wash and for preventing cross-contamination of processing environments.

Keywords: poultry, recycling wash water, pulsed power technologies, ozone, HACCP

1 *Salmonella* and *Campylobacter* species are leading bacterial causes of human food-borne illness (14,
2 25). The United States Department of Agriculture estimates the costs associated with food-borne
3 illness to be approximately \$22 billion per year. Outbreaks of enteritis associated with these pathogens
4 have been associated with consumption of contaminated meat, particularly poultry products (11).
5 Because of the relatively high frequency of contamination of poultry with these pathogens, raw
6 poultry products have perceived to be responsible for a significant amount of human illness. These
7 enteric pathogens frequently contaminate chicken skin and exposed surfaces during slaughter
8 operation, the development of an effective process for their reduction or elimination on the surface of
9 poultry is important (25). Contamination rates of *Campylobacter* spp. on poultry purchased at retail
10 establishments in the United States and in the United Kingdom range from 68 to 83% (8).

11 While various processes have been proposed as alternatives to eliminate or substantially
12 decrease bacterial populations on poultry carcasses (12), most of these approaches have not been
13 completely acceptable due to the chemical residues, discolouration of chicken carcasses, and high cost
14 of limited effectiveness. Chlorine rinses are generally used during processing of poultry for pathogen
15 reduction (25), however use of chlorine by the food industry is coming under increasing scrutiny by
16 regulators due to toxicity issues and disinfection by-products (DBPs). Recent surface water rules
17 promulgated by the United States Environmental Protection Agency relating to chlorine and chloride
18 derived DBPs will undoubtedly stimulate operators to seek technologies which will assure discharge
19 compliance (9). The poultry industry is also a large volume consumer of water and the potential for
20 reuse or recycling of poultry processing water represents an attractive economic benefit to the
21 industry.

22 Pulsed electric field technology has been investigated as major alternative approaches for the
23 destruction of microbial pathogens on contaminated surfaces (18), in food and drink (13, 20, 22), in
24 potable and waste water (1, 2, 7), and degradation of pollutants (4). The electrical discharge treatment
25 of pumpable liquids can be highly effective with respect to microbial reduction and cost. The
26 application of high-voltage pulses to gas-injected test liquids results in the formation of a plasma
27 which causes the generation of free radicals, free electrons, ultraviolet light, acoustic and shock waves,
28 and electric fields at levels between 10 and 40 kV/cm (1, 2, 5). The application of high voltage pulses
29 to gas-sparged test liquids results in partial discharge activity and ionisation of the gas that leads to

1 complete breakdown of the gas in the liquid medium. It is through this ionisation process that
2 substantial levels of ozone (up to 5400 ppm) and other physical bactericidal properties are formed in
3 test liquids, which subsequently reverts back to water post treatment (5). This technology has been
4 used reported previously by other researchers for the treatment potable water artificially-contaminated
5 with *E. coli* (2). While ozone has been successfully used to treat liquids particularly water for
6 commercial and industrial applications since the beginning of the last century (9), it is very difficult to
7 achieve high ozone transfer rates and high residual dissolved ozone levels in water using conventional
8 ozone generators due to the properties of ozone and its inherent ability to decompose into its
9 constituent oxygen. This electrotechnology is therefore environmental friendly as it does not involve
10 the introduction of toxic chemicals into test liquids (2), as in the case of chlorination, which can lead
11 to the formation of carcinogenic and/or mutagenic disinfection by-products (cited in 9).

12 Despite advances made in the development of pulsed power technologies, plasma and
13 plasmochemical processes accompanying electric discharge in water and industrial effluents have
14 received very limited study to date. Therefore the aim of this study was to develop an efficient method
15 of decontaminating poultry wash water containing a range of relevant microbial pathogens using a
16 high-voltage, pulsed-plasma, gas-discharge (PPGD) system. It is proposed that the application of high
17 voltage pulses to gas-sparged test liquids could produce substantial inactivation of test organisms as
18 several antimicrobial mechanisms are produced during this process.

19

20

MATERIALS AND METHODS

21

22 **Bacterial strains.** Single strains of *Escherichia coli* NCTC 9001, *Campylobacter jejuni* ATCC 33560,
23 *Campylobacter coli* ATCC 33559, *Listeria monocytogenes* NCTC 9863, *Salmonella enterica* serovar
24 Enteritidis ATCC 4931, *Salmonella enterica* serovar Typhimurium ATCC 14028, and *B. cereus*
25 NCTC 11145 were used in this study. All test strains were maintained in Microbank storage vials
26 (Cruinn Diagnostic, Ireland) at -70°C. Each *Campylobacter* strain was grown to single colonies on
27 modified charcoal-cefoperazone-deoxycholate agar (CCDA) plates (Unipath) at 42°C for 48h in a
28 microaerophilic environment generated by CampyPak gas generators (Unipath) generating 5% O₂,
29 10% CO₂, and 85% N₂. Strains of *E. coli*, *L. monocytogenes*, and *Salmonella* spp were grown

1 separately to single colonies on MacConkey agar (MCA), *Listeria* Selective agar (LSA) and Xylose
2 Lysine Desoxycholate (XLD, Oxoid) agar respectively at 37°C for 48 h aerobically. While *B. cereus*
3 was grown at 37°C for 5 days on *Bacillus cereus* selective agar (BCSA, Oxoid) supplemented with 0.5
4 mg/l MnSO₄·H₂O, the latter component stimulates endospore formation. Confirmation of *Salmonella*
5 strains was accomplished by using biochemical tests including triple sugar iron agar slants (Difco) and
6 API 20 E strips (Biomérieux, Inc.), characteristic colony growth on XLD and subsequent serological
7 reactions with somatic (O) and flagellar (H) antigens (Difco). *E. coli* was confirmed by characteristic
8 colony growth on MCA and use of API 20 E strips. *Campylobacter* strains were confirmed by
9 characteristic colony growth on CCDA, and by use of immunolateral assay (Dryspot *Campylobacter*
10 Test, Oxoid). *B. cereus* was confirmed by characteristic colony appearance on BCSA, by endospore
11 production under aerobic growth conditions, and by use of API 50 CHB and API 20 E biochemical
12 strips. *L. monocytogenes* was confirmed by characteristic growth on LSA at 4°C, tumbling motility at
13 25°C, CAMP (Christie, Atkins, Munch-Peterson) test reaction and by API *Listeria* (Biomérieux, Inc.)
14 profile.

15 **Preparation of inocula.** Bacteria were harvested from respective agar plates, washed three times in
16 0.1 M phosphate-buffered saline (PBS) pH 7.2 and sedimented by centrifugation at 4,000 X g for 20
17 min at 4°C. *Campylobacter* were resuspended separately in 10 ml of PBS and transferred to a 1.5 L
18 fermentation vessel containing 500 ml of Brucella broth (Difco Laboratories, Detroit, Mich.), and
19 grown in a Bioflow 3000 bioreactor (New Brunswick Scientific, UK) for 24 h at 42°C under the
20 following batch culture settings: agitation 125 rpm, sparged gas composition 5% O₂, 10% CO₂ and
21 85% N₂, and pH was maintained at 6.8 using 0.1 M NaOH and 0.1 M H₂SO₄. After 24 h growth
22 (early-stationary phase) bacteria were resuspended in 10 ml of sterile distilled water that had been
23 refrigerated overnight at 4°C, and the optical density was adjusted at 540 nm to 2.0 (ca. 10⁹ CFU/ml)
24 by spectrophotometric (Model UV-120-02 instrument, Shimadzu Corp., Kyoto, Japan) determination.
25 Inocula for the other test bacteria were prepared similarly with the following modifications; growth at
26 37°C in trypticase soy broth supplemented with 3% (w/v) yeast extract (Difco) with agitation (250
27 rpm) using sparged atmospheric air. The presence and degree of endospore formation was confirmed
28 by heat treating the PBS suspension of *B. cereus* for 15 min at 85°C in a circulating constant
29 temperature waterbath (Model HE30, Grant Instruments Ltd, Uk) equipped with a thermoregulator

1 capable of maintaining temperature to within $\pm 0.05^{\circ}\text{C}$ (model TE-8A, Techne Ltd, Cambridge, UK),
2 and by subsequent enumeration of treated samples on BCSA plates after 48 h at 37°C .

3 **Determination of appropriate sparged gas for subsequent pulsed-plasma gas-discharge**
4 **treatments.** 10 ml aliquots of OD_{540} adjusted *B. cereus* endospore suspensions were added to 247 ml
5 of sterile distilled water that had been refrigerated overnight at 4°C before transfer to the coaxial
6 treatment chamber (total volume 257ml). The treatment chamber was constructed from 1 inch
7 diameter stainless steel pipe forming the outer earthed electrode, with a 1 mm copper wire forming the
8 coaxial high voltage electrode. The test chamber was also immersed in chilled water bath in order to
9 maintain the temperature at $\leq 4^{\circ}\text{C}$, which was monitored with a thermocouple. Once the pulse power
10 system had been activated, the treatment gas was injected to the treatment chamber using a venturi gas
11 injector. Four different treatment gases were investigated separately, which were nitrogen, carbon
12 dioxide, oxygen and air. In addition to the 4 gases used, a control experimental test was also conducted
13 with no gas added to the test liquid, which results in pulsed electric field generation. Plasma discharge
14 activity was achieved in the test liquids using high voltage pulses that were applied to the coaxial
15 treatment chamber using a pulse forming line (PFL) circuit, consisting of eight lengths of 12.62m
16 coaxial cable as described previously, with modifications (5) (Fig. 1). The PFL was charged using a
17 high voltage 40kV DC capacitor charging power supply, connected via a resistance/diode protection
18 circuit (RLIM). Using an SF₆/Air pressurised, triggered spark gap switch (Samtech CSS-01, Samtech
19 TG-01(B)), the PFL output was connected to the treatment chamber via a further 2m, 50 Ω ,
20 transmission line. The electrical operating parameters used were pulse energy of 3.7 J, PFL charging
21 voltage of 23.5 kV, pulse rate of 124 pps, and gas flow rate 10 L/min. The gas flow rate was controlled
22 by use of a Brooks mass flow controller (Model 5851S), allowing continual adjustment to compensate
23 for pressure and temperature variances. When the spark gap switch was triggered, a voltage pulse was
24 launched along the transmission line feed cable to the treatment chamber. Upon reaching the treatment
25 chamber, the pulse was applied to suitably contoured electrodes, resulting in ionisation of the
26 surrounding gas bubbles in the liquid leading to ozone formation (depending on gas type used).
27 Samples were taken in triplicate at designated intervals and after 30s treatment time had elapsed, the
28 pulsed power system was shut off and the gas supply disconnected. Measurement of the dissolved
29 ozone level was carried out using a BMT 963AQ ozone-in-water sensor UV photometer as per

1 methods described previously (5). Although this peak ozone level produced may decay slightly before
2 measurement, much of the residual ozone remains in solution allowing the effect of the tested
3 parameters on microbial reduction to be evaluated. Conductivity, pH and temperature were measured
4 using a Hanna Instruments WT-50 Water Test meter (RS Components, Northants, UK), which had the
5 following ranges and accuracy: temperature, 0 to 60.0°C ±1°C; pH, – 0 to 14.0 ±0.2; conductivity – 0
6 to 1999µS/cm, ±2% full scale.

7 **Chicken wings.** Fresh chicken wings were purchased from the local retail store. Representative
8 samples (two chicken wings) selected randomly from the same bag were assayed before inoculation of
9 the bacterial test strains by the protocols described below.

10 **Pulsed plasma gas-discharge (PPGD) treatments of distilled water and poultry wash water**
11 **containing test organisms.** Three chicken wings (each ca. 8 cm long, 4.5 cm wide and ca. 45 to 50 g)
12 were submerged in a stomacher bag containing 300 ml of distilled water seeded with ca. 10⁸ CFU/ml
13 of test organism (confirmed spectrophotometrically as described earlier). Inocula for each test strain
14 was prepared as described earlier. The seeded chicken wing suspensions were then stomached for 15 s,
15 and 30 ml samples was added to 270 ml of sterile distilled water that had been refrigerated overnight
16 at 4°C. The mean pH of poultry wash water containing test bacteria was 6.74 ±0.18, while the pH of
17 untreated sterile distilled water was 6.03 ±0.21. A total aerobic mesophilic count (enumerates both
18 microbial flora from chicken in addition to seeded test organism) was then performed on duplicate 5
19 ml samples as described previously (25), in addition to enumerating untreated levels of each test
20 organism using appropriate selective agar as mentioned above. 257 ml sample was then transferred to
21 plasma chamber for treatment at 4°C as described earlier. Samples were removed after pre-determined
22 exposure times and enumerated as described earlier. Each test organism was also suspended separately
23 in sterile distilled water only at 4°C to a population of ca. 10⁷ CFU/ml, and then subjected to plasma
24 treatment with commensurate enumeration as above. This was carried out as a control to determine the
25 impact, if any, of poultry wash on microbial inactivation. Typical colonies of each test strain were
26 randomly selected from respective selective agar plates after 24h and 48 h at 37°C (and 42°C for
27 *Campylobacter*) with the highest dilution, and were confirmed by use of appropriate physiological and
28 biochemical tests as described earlier.

1 **Plate count.** Treated and control samples were diluted as appropriate in PBS and were spiral plated
2 onto appropriate agar as described earlier using a spiral system (Model B, Spiral Systems Inc., 6740
3 Clough Cincinnati). Undiluted samples were subjected to the pour-plate technique. Survivor cell
4 populations and untreated controls were expressed in terms of colony forming units per ml (CFU/ml)
5 and corresponding death rate kinetic curves were generated.

6 **Scanning electron microscopy (SEM).** Briefly, test samples were centrifuged (10 min, 10,000 X g,
7 4°C), and the supernatants were discarded. The pellets were washed with PBS twice and fixed with
8 2.5% gluteraldehyde (Sigma-Aldrich). Cells were then filtered onto 0.2- μ m-pore-size Isopore GTTP
9 membrane filters (Millipore). The cells were dehydrated once in 50, 70, 80 and 90% ethanol and twice
10 in 10% ethanol, treated with 100% isoamyl acetate, and critical point dried. Finally, cells were sputter
11 coated with 150nm Au particles and with a model JSM-T200 scanning electron microscope (JEOL).

12 **Use of epifluorescence microscopy, image analysis and fluorescence redox probes to investigate**
13 **respiratory activity in test bacteria.** Epifluorescence microscopy, image analysis and the fluorescent
14 redox probes 5-cyano-2,3-ditolyl tetrazolium chloride (CTC) and 4',6-diamidino-2-phyindole (DAPI)
15 were used to investigate respiratory activity in *Campylobacter* and *Salmonella* test strains only
16 according to previously described procedures, with modifications (3, 24). One-millilitre cell
17 suspensions were harvested by centrifugation (4°C for 10 min at 3,000 X g) and washed three times
18 with PBS. Experimental and control preparations were resuspended in 300 μ l of 5mM CTC
19 (Polysciences, Inc, St. Louis, Mo.) and incubated in microaerophilic (for *Campylobacter*) or aerobic
20 (for *Salmonellae*) environment for 1.5 h in the dark at 20°C with agitation (200 rpm). After incubation,
21 experimental and control preparations, and dilutions thereof, were counterstained for 8 min at 20°C
22 with 5 μ g of DAPI (Sigma, St. Louis, Mo.) ml⁻¹ and samples were transferred to a Petroff-Hausser
23 counting chamber for enumeration. Counterstaining with the DNA-binding DAPI allowed concurrent
24 determinations of total (i.e., viable plus nonviable) bacteria and viable (i.e., only cells exhibiting red
25 CTC-formazan fluorescence) bacteria. Epifluorescence observations of CTC-treated preparations
26 were viewed using a blue 420 to 480-nm excitation filter (combined with a 580-nm dichromic mirror
27 and a 590-nm barrier filter) in a Nikon Optiphot microscope. CTC-and DAPI-stained bacteria in the
28 same preparation were viewed simultaneously with a 365-nm-excitation filter, and emission filter and
29 a 400-nm-cutoff filter. Stained cells were distinguished from non-specific reactions by overlaying the

1 fluorescence and phase-contrast images. The image analysis system comprised a Sony charge-coupled
2 device camera and a Seescan Solitaire image analyser (Seescan Ltd., Cambridge, UK). Counts were
3 determined from five randomly selected squares on the chamber etched-grid in triplicate experiments
4 and results were expressed as the log number of corresponding bacteria per millilitre of sample.

5 **Statistical analysis.** Analysis of variance - balanced model (Minitab software Release 11, Minitab
6 Inc., State College, PA) was used to compare the effects of pulsed plasma gas-discharge treatments on
7 microbial inactivation. Experiments were replicated three times with duplicate treatments in each
8 replication, and results are reported as means \pm standard deviations. Significant differences were
9 reported at the 95% ($P < 0.05$) and confidence interval.

11 RESULTS AND DISCUSSION

12
13 **Effect of sparged-gas composition on pulsed-plasma induced inactivation of *B. cereus***
14 **endospores.** The results showed that the presence of oxygen in the sparged gas composition
15 significantly affected ($P < 0.05$) the level of reduction of *B. cereus* endospores achieved in the plasma
16 treatment chamber (Fig. 2). Use of oxygen alone produced the greatest level of endospore reduction
17 (3.4 log CFU/ml) after 30 s at 4°C, which may be attributed in part to the greater amounts of residual
18 ozone (250 ppm) produced in test liquids using oxygen alone. The significant increase in dissolved
19 ozone using sparged oxygen is likely to result from the substantial increase in oxygen molecules
20 present in the treatment gas mix, thus allowing much greater ozone production and hence dissolved
21 ozone levels in the test liquid. The greater levels of oxygen molecules present in the treatment
22 chamber the greater the production and dissolution ozone. Use of pulsed electric fields (PEF) alone
23 had no influence of *B. cereus* spore numbers (Fig. 2), which is line with findings from previous studies
24 (19).

25 In addition to the generation of multiple bactericidal properties such as high-intensity
26 ultraviolet light, acoustic and shock waves, PEF, and free radicals as reported previously (1, 2, 5),
27 production of plasma discharges in sparged-water containing *B. cereus* endospores had a notable effect
28 on pH levels that was not investigated previously (1, 2, 5). The pH of the *B. cereus* spore suspension
29 decreased during plasma treatment at 4°C, where the pH values measured after 30 s were 3.6, 3.8, 3.9

1 and 4.4 using sparged-N₂, air, oxygen, and CO₂ respectively. The pH of untreated sterile distilled water
2 for all gaseous studies was 6.03. Reasons as to why N₂ produced the lowest pH value as a result of
3 plasma treatment is not presently known, but maybe attributed to the availability of oxygen molecules
4 from the breakdown of water during plasma treatment. Under such conditions, N₂-based compounds
5 such as nitrate could be formed during plasma treatment, which would subsequently dissolve into the
6 treated test liquid producing an acidic solution (e.g. nitric acid) that would promote a rapid reduction
7 in pH. A 3-log reduction in *B. cereus* spore numbers per ml was also achieved using sparged CO₂ or
8 air (Fig. 2). This may be attributed to the formation of a weak carbonic acidic solution during plasma
9 treatment. Commensurate increases in liquid conductivity occurred during plasma treatment with
10 value of 65 µs/cm obtained using CO₂ after 30 s at 4°C. Use of oxygen during plasma treatment
11 resulted in a small but constant increase in conductivity to a value of 5.8 µs/cm. Water is a very
12 suitable dielectric medium for plasma treatment as it has a high permittivity ($\epsilon = 8.01$) that allows for a
13 high electric field to be generated across the injected gas bubbles of low permittivity ($\epsilon \approx 1$ for most
14 gases) (5). Water also have a low conductivity (2 and 40 µs/cm for distilled and tap water
15 respectively) that minimizes energy loss and temperature rise occurring during resistive heating (2).
16 As oxygen alone produced the greatest level of endospore reduction in the plasma chamber, this gas
17 was used for the subsequent treatments of other test organisms during this study.

18 **Effect of plasma discharge treatment on the viability of test organisms suspended separately in**
19 **distilled water and in poultry wash water.** Findings showed that plasma discharge treatment of all
20 vegetative test bacteria suspended separately in sterile distilled water at 4°C resulted in rapid
21 reductions in microbial numbers (≤ 8 log CFU/ml) within 30 s exposure to nondetectable levels (Fig.
22 3). The order of increasing sensitivity to pulsed plasma treatment was *B. cereus* endospores, *L.*
23 *monocytogenes*, *S. Typhimurium*, *S. Enteritidis*, *E. coli*, *C. jejuni* and *C. coli*. Reductions in
24 *Campylobacter* numbers (≤ 8 log CFU/ml) were achieved in just 9 s at 4°C, which may be attributable
25 in part to the particular sensitivity of these enteropathogens to highly oxygenated environments (15).
26 Suspending untreated (control) test bacteria in sterile distilled water at 4°C for 30 s did not
27 significantly affect population numbers (data not shown). In general, Gram negative test bacteria were
28 more susceptible to the lethal action of pulsed plasma gas-discharge treatment ($P < 0.05$). This maybe
29 due to the complexity of the cell envelope associated with Gram negative bacteria, which is targeted

1 ozone and other oxygenated free radicals (17). The latter statement is supported by scanning electron
2 micrograph (SEM) images (Fig 4b) of PPGD-treated *Campylobacter* showing significant changes to
3 the outer cell envelope at the cellular level (arrows indicate areas of injury). *L. monocytogenes* was
4 shown to be more resistant to the lethal action of PPGD compared to other vegetative test bacteria ($P <$
5 0.05), which corroborates previous studies that demonstrated the resilience and adaptability of this
6 problematical bacteria to a wide range of applied lethal stresses (10, 17). Confirmation of the
7 possibility that disinfection distilled water using electric discharges did not lead to the production of
8 toxic by-products was achieved as per methods described previously (2, 5) (data not shown).
9 However, pH in the distilled water-bacterial suspension decreased rapidly from pH 6.03 (untreated
10 control) to pH 3.9 during plasma treatment, which may have contributed in part to microbial
11 inactivation. *C. jejuni* has been reported previously to be sensitive to extremes in pH, especially acidic
12 conditions (25). Zhao and Doyle (25) recently exploited this sensitivity by showing that a
13 combination of calcium sulphate and lactic acid (pH 2.1) can be used for the decontamination of *C.*
14 *jejuni* on artificially-seeded poultry surfaces.

15 Results showed that plasma discharge treatment of all vegetative test bacteria suspended in
16 poultry wash water at 4°C also resulted in rapid reductions in microbial numbers (≤ 8 log CFU/ml)
17 within 30 s exposure to nondetectable levels (Fig. 5). While similar inactivation kinetic data was
18 observed for vegetative test organisms treated in distilled water (Fig. 3) and in poultry wash water
19 (Fig. 5), in general, a more rapid reduction in test bacteria cell numbers was evident during treatment
20 in the latter poultry wash water ($P < 0.05$). This may possibly be attributed in part to conversion of
21 oils, fatty acids and proteins released during poultry washing into associated nitric and carbonic acids
22 during plasma treatment. Interestingly, *S. enterica* serovar Typhimurium appeared more resistant to
23 the lethal effects of pulsed plasma treatment compared to the other poultry-related *Campylobacter* and
24 *Salmonella* pathogens tested. The latter resilience and survivability of this particular strain may in part
25 reflect the growing importance of its multidrug resistance status, and as a cause of intestinal disease in
26 humans (6).

27 The average total aerobic mesophilic count for untreated poultry wash water was 4.3 (± 1.1)
28 log CFU/ml which was reduced to a non-detectable level after 30 s plasma treatment at 4°C. Similar
29 levels of *B. cereus* endospore reduction (ca. 3 log CFU/ml) was achieved during plasma treatments in

1 chilled distilled water (Fig. 3) and in poultry wash water (Fig. 5). Use of fluorescent redox probes
2 revealed that there were slight overestimations in the level of *Campylobacter* (by *ca.* 0.7 ± 0.4 log
3 CFU/ml) and *Salmonella* (by *ca.* 1.3 ± 0.3 log CFU/ml) cells killed in pulsed plasma gas-discharged
4 treated distilled water at 4°C compared to enumerating similarly treated test bacteria using the
5 conventional direct plate count technique (Table 1.). The former technique measures respiratory
6 activity in plasma treated test bacteria, and was also reported previously by other researchers as a rapid
7 and effective means of enumerating microbial survivors (3). In general, it would appear that a sub-
8 population (*ca.* 1 log CFU/ml) of PPGD-treated *Salmonella* and *Campylobacter* are capable of
9 respiration (which intimates cell viability), but are unable to grow on laboratory-based culture media
10 due to sub-lethal injury. This difference in microbial enumerating techniques is far less significant
11 than compared to using conventional decontamination methods such as heating, where ≥ 3 log CFU/ml
12 difference between direct plate count and respiratory staining was observed for *L. monocytogenes* and
13 vegetative *B. cereus* cells (24). Conventional plate count methods are routinely employed to detect
14 living microorganisms, but they are time consuming (because of lengthy incubations) and cannot be
15 used to directly observe metabolically active cells in situ (17). Rodriguez et al. (16) previously
16 reported on the used of the redox sensitive dye 5-cyano-2,3-ditoyl tetrazolium chloride (CTC) for
17 microscopic detection of respiring bacteria in aquatic environments. An aqueous solution of CTC is
18 nearly colourless and nonfluorescent, but it is readily reduced to the water-insoluble fluorescent CTF
19 product via the microbial electron transport system. CTF is deposited intracellularly like other
20 formazans in a time-dependent manner and indicates respiratory activity. While numerous research
21 groups have since reported on the use of CTC as an effective means of assessing respiratory activity in
22 food and water-borne microorganisms that were subjected previously to a range of biocidal conditions
23 (3, 16, 17, this is the first study to report on the efficacy of CTC for enumerating viable cells subjected
24 to pulsed plasma gas-discharge treatments.

25 Our laboratory-based studies indicate that the use of pulsed plasma gas-discharge was very
26 effective not only in reducing populations of bacterial enteropathogens in poultry wash water at 4°C
27 within 30s, but also could act as a critical control point in a hazard analysis critical control point
28 (HACCP) by preventing cross-contamination of processing environments due to the non survival of
29 *Campylobacter* and *Salmonella* spp. in the treated test liquids. The potential for poultry wash water to

1 be recycled using this pulsed plasma approach appears strong, particularly as this technology reduces
2 microbial organisms treated to non-detectable levels in very short exposure times and the bactericidal
3 properties associated with the plasma treatment itself are short lived reverting back to water post
4 treatment leaving no unwanted chemical residues. However, further studies are needed to be
5 undertaken in poultry-processing facilities to validate the efficacy of this plasma treatment under
6 actual use conditions.

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- 1 **Fig. 1** Schematic of pulsed plasma gas-discharge system for test liquids
- 2 **Fig. 2** Relationship between sparged-gas composition and the inactivation of *B. cereus*
- 3 endospores in pulsed plasma gas-discharge system containing distilled water at 4°C
- 4 **Fig. 3** Influence of pulsed plasma gas-discharge treatment on the inactivation of test bacteria
- 5 suspended in distilled water at 4°C
- 6 **Fig. 4** Scanning electron micrograph images of PPGD-treated (a) and untreated (b) *C. jejuni*
- 7 cells (magnification X12,000; white arrows indicate cellular damage).
- 8 **Fig. 5** Influence of pulsed plasma gas-discharge treatment on the inactivation of test bacteria
- 9 suspended in poultry wash water at 4°C

Fig. 1.

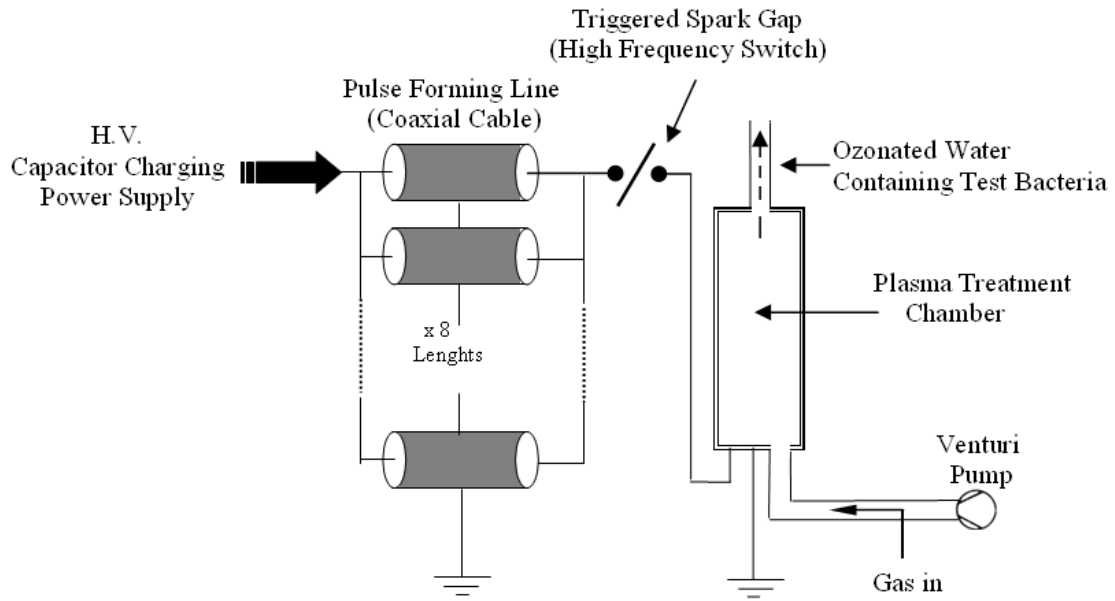


Fig. 2

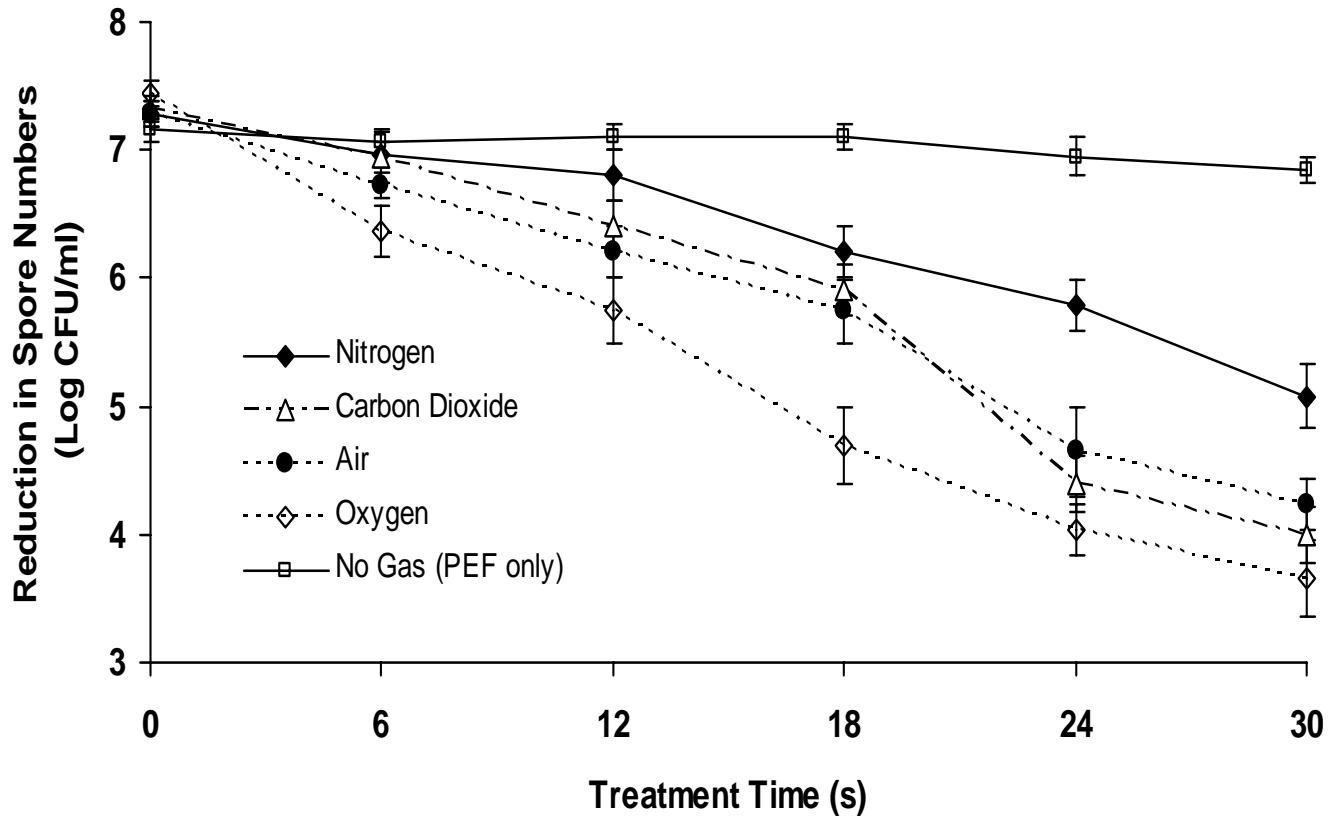


Fig. 3.

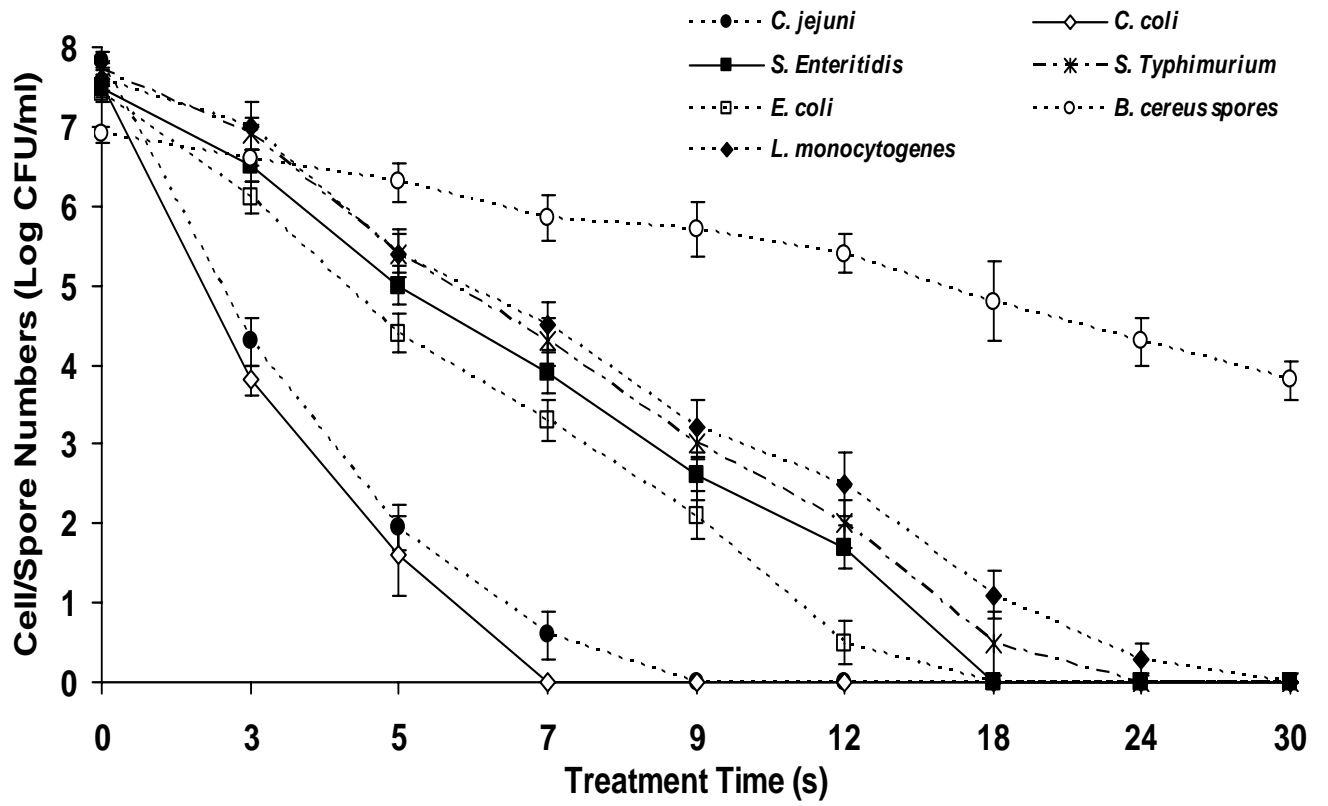


Fig. 4

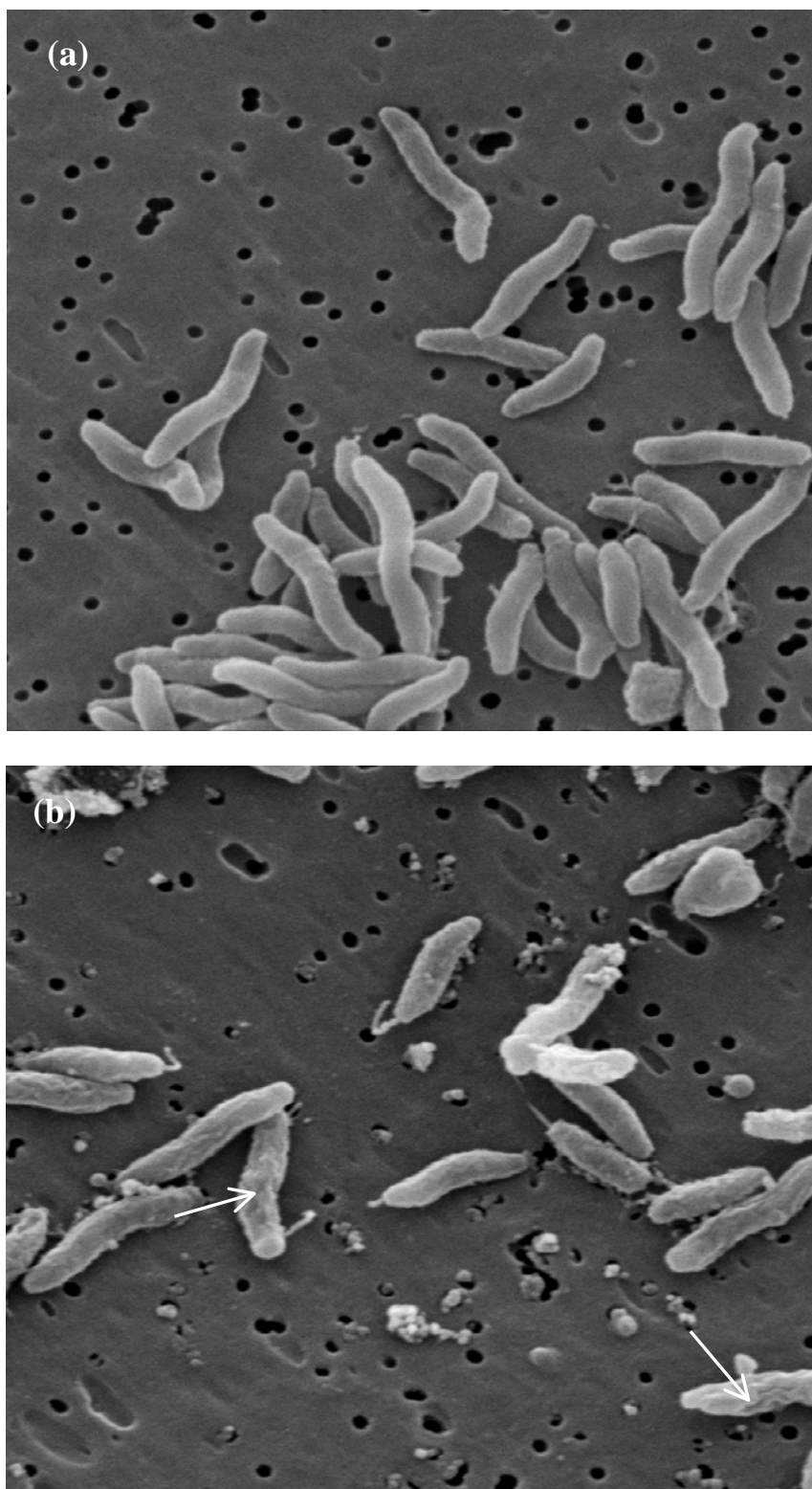


Fig. 5

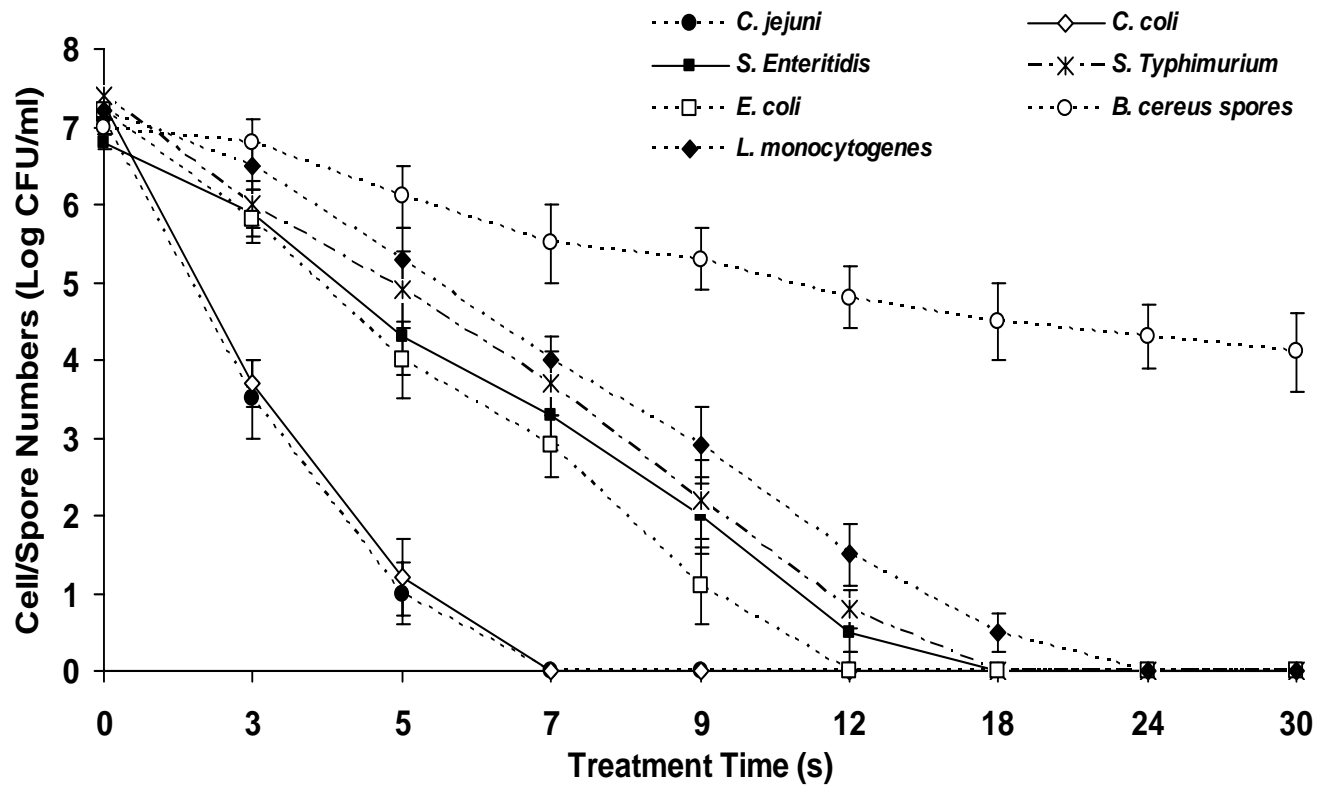


Table 1. Enumeration of *Campylobacter* and *Salmonellae* cell numbers by respiratory staining (RS) and CFU by direct plate counting (PC) after PPGD treatment

Test Bacterium	PPGD ^a - Treatment Time (s)	Surviving population (Log CFU or Cells/ml) ^b			Significant Difference <i>P</i> < 0.05
		PC	RS	PC-RS ^c	
<i>C. jejuni</i>	0	7.8 ± 0.1	7.7 ± 0.2	0.1	No
	5	1.9 ± 0.4	2.7 ± 0.5	0.8	No
	7	0.5 ± 0.5	1.4 ± 0.4	0.9	No
	9	0	0.6 ± 0.5	0.6	Yes
	30	0	0	0	No
<i>C. coli</i>	0	7.6 ± 0.1	7.4 ± 0.1	0.2	No
	5	1.6 ± 0.6	2.3 ± 0.5	0.7	No
	7	0	0.4 ± 0.2	0.4	Yes
	9	0	0	0	No
	30	0	0	0	No
<i>S. Typhimurium</i>	0	7.7 ± 0.1	7.6 ± 0.1	0.1	No
	5	5.4 ± 0.5	6.3 ± 0.3	0.9	Yes
	9	3.0 ± 0.6	4.6 ± 0.5	1.6	Yes
	12	1.9 ± 0.3	2.9 ± 0.4	1.0	Yes
	30	0	0	0	No
<i>S. Enteritidis</i>	0	7.5 ± 0.2	7.5 ± 0.2	0	No
	5	5.0 ± 0.4	6.1 ± 0.3	1.1	Yes
	9	2.6 ± 0.6	3.8 ± 0.4	1.2	Yes
	12	1.6 ± 0.5	3.0 ± 0.4	1.4	Yes
	30	0	0	0	No

^a Pulsed-plasma gas-discharge (PPGD) – treatments; 0 s refers to untreated control

^b Values are the means of triplicate replicated measurements ± SD

^c Log difference in enumeration techniques between cell numbers (by respiratory staining or RS) and CFU (by conventional direct plate counting or PC)